

**Scope of accreditation of research laboratory
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Head of the laboratory

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Apparatus:

Static Materials Testing Machines:

The range of loads up to 1200 kN:

The testing machine **Zwick / Roell Z1200**, equipped with chamber temperature allowing for the tension or compression test at a temperature from 123 K to 873K and a laser extensometer laserXtens.

The range of loads up to 100 kN:

The testing machine **INSTRON 6025** modernized by Zwick / Roell, equipped with a furnace MAYTEC allows you to perform tensile tests at temperatures up to 1473K, working with high-temperature extensometer and macro extensometer

The testing machine **INSTRON 3382** capable to perform

tension and compression tests, equipped with furnace for tension tests at temperatures up to 1473 K.

The load range up to 0.1 kN:

The testing machine MTS / Adamel DY30 equipped with a head measuring load up to 100 N.

Hardness tester:

Universal Hardness Testers **Zwick / Roell ZHU250** and micro-hardness tester CSM Instruments.

Pendulum impact testing machines

Pendulum impact tester **Zwick/Roell RKP450** that allows for impact and dynamic tension tests. For the tests at the lower temperatures the impact machine is equipped with cooler for the samples.

As part of the modernization the Laboratory was equipped with the drop weight impact tester CEAST INSTRON 9350 allowing to perform test for the energy range from 0.59 J to 757 J (not covered by the PCA accreditation).

Description of the equipment:

The laboratory has a system adapted to endurance tests for tension or compression loads of up to 1200 kN. The system provides a measurement of the load and elongation (shortening for compression tests) in accuracy class 0.5, thus providing reliability in applications such as quality control and testing of materials and products.

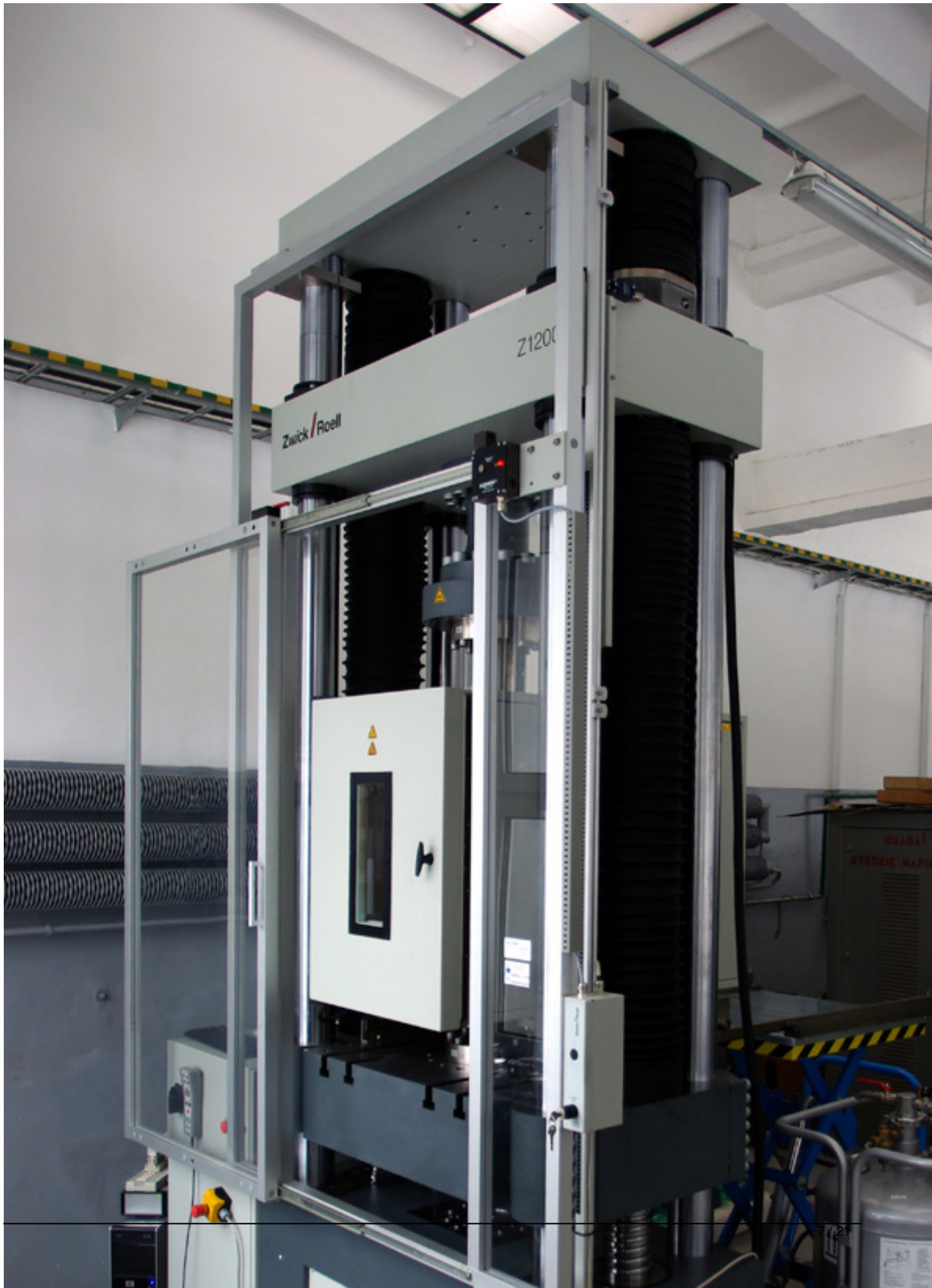
The Zwick/Roell Z1200, INSTRON 3382, INSTRON 6025 (modified by Zwick/Roell) and MTS/Adamel DY30 are the electromechanical machines by which the study of mechanical properties can be carried out at a constant strain rate or constant traverse speed. The data acquisition system can record the entire tensile/compression test directly on the computer in the form of a data file. Maximum load range - 1200 kN can be recorded by the load cells of the ranges 0-0.1; 0-10; 0-100 and 0-1200 kN. The accuracy of the recorded force values, for each of the ranges of force is less than 0.5% of the full scale. Traverse speed is regulated smoothly in the range of 0.001-600 mm/min.

As a standard all values according to PN-EN ISO 6892-1:2010 (tension test) and PN-57/H-04320 (compression test)

standards are determined in the tests. In addition it is allowed to change the test methods in order to adapt them to the customer's expectations or industrial needs/standards.

The **Zwick/Roell Z1200** machine provides the ability to perform material tests: compression, tension and fatigue with a maximum load of 1200 kN. In addition:

- allows to perform tests using load cells 100 kN or 1200 kN,
- is equipped with a contactless laser extensometer with varying gauge length in the range of 1.5 to 290 mm,
- is equipped with temperature chamber to perform tests at temperatures from 123 K to 873K,
- requires circular threaded sample preparation with a thread M8, M12, M16.



The INSTRON 6025 machine modernized by Zwick/Roell

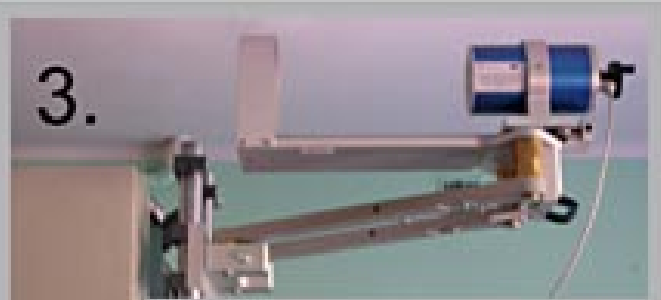
has two workspaces (above and below the moving traverse) which facilitates the planning and execution of experiments. In addition:

- the new control system and program offers a wide possibilities of conducting experiments: for example, the introduction of traverse oscillatory motion (for fatigue tests) or possibility of interactions and parameters change during the test by the user,
 - the control system can be fully coupled with the elongation data registered by **macro extensometer (1)**, which is characterized by adjustable gauge length (**from 10 mm to 150 mm**); the extensometer automatically closes at the beginning of test and opens when specimen break is detected,
 - the use of the macro extensometer allows for accurate registration of the specimen elongation during whole test: from beginning till specimen break,
 - an independent suspension of the macro extensometer eliminates the influence the weight of the suspended extensometer on test results,
 - equipped with a **furnace MAYTEC (2)** allows to perform tensile tests at elevated temperature (**up to 1200° C**) in a protective atmosphere as well as in the air,
 - the furnace is designed to work together with **high-temperature extensometer (3)** which is characterized by the adjustable gauge length (

from 11 to 25 mm

),

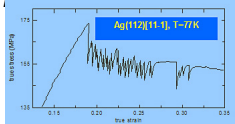
- an independent suspension of the high-temperature extensometer eliminates the influence the weight of the suspended extensometer on test results.



The machine is also equipped with three point bending device.



The three point bending device





At the first effect of stress testing, BSC machine
The first effect of stress testing is to change the

UNIVERSAL HARDNESS TESTERS Zwick / Roell ZHU250

allows to measure of hardness in Vickers, Brinell, Rockwell and Knoop scales, in particular:

- Vickers scale (HV): HV1, HV2, HV3, HV5, HV10, HV20, HV30, HV50, HV60, HV100, HVT
- Knoop scale (HK): HK1
- Brinell scale (HB): HBW 1/1 ... 1/30, HBW 2.5/6.25 ... 2.5/187.5, HBW 5/25 ... 5/250, HBW 10/100 ... 10/250, HBT
- Rockwell scale (HR): A, B, C, D, E, F, G, H, K, 15N, 30N, 45N, 15T, 30T, 45T

The Universal Hardness Testers is equipped with two lenses (magnification 45x and 90x). Measurement is possible for samples with a maximum height of 250 mm.

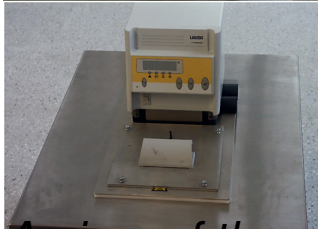
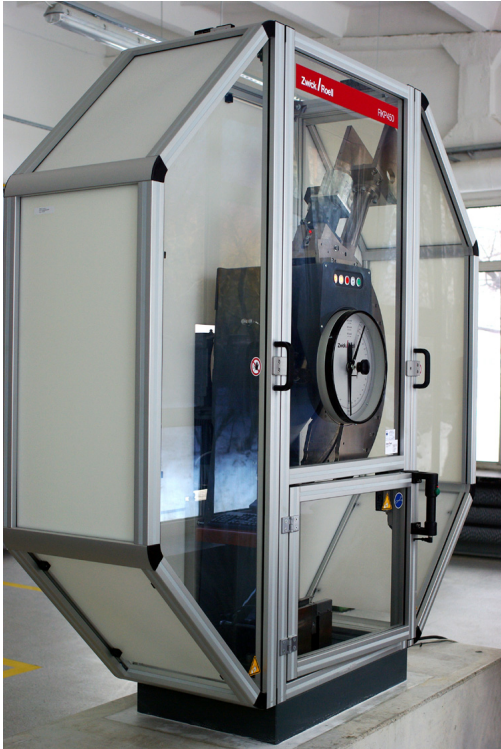


Pendulum impact tester ZWICK/ROELL RKP 450 allows to

performs Charpy, Izod and dynamic tensile tests according to DIN, EN, ASTM, ISO and PN standards.

The impact tester is equipped with two rams 300, 450 J and the instrumentalized knives, which allows to measure the breaking force as a function of time or displacement in accordance with ISO and ASTM standards. In addition:

- the machine is equipped with a samples cooler (temperature up to -60 °C),
- it is possible to perform impact tests at the temperature of liquid nitrogen,
- the basic unit consists of a vibration-damping steel casting, providing a high level of mechanical stiffness and ensuring reliable test results,
- the electronics include a high-resolution angular encoder for precise measurement of the angle of rise,
- dynamic tension tests takes place at a maximum speed of about 5 m/s,
- it allows to continuously measure the force during impact or tensile tests.



A view of the sample cooler

Drop hammer INSTRON CEAST 9350 is designed to perform impact tests using impact energy ranging from 0.59 to 757 J and the velocity in the range of 0.77 to 4.65 m/s. Hammer is equipped with high-strength frame and precise manual control. In addition:

It is equipped with a modular measuring head with interchangeable hammers.

The applied software provides the ability to control acquisition results and their analysis and reporting of research.

Used in the device acquisition system allows a high sampling rate up to 2 MHz.



Preparation of samples for investigation

The laboratory tests samples supplied by customers. When determining the condition of order, a customer is instructed about sample dimensions and shapes recommended by Polish Standards, and about admissible deviations of dimensions as well as the method of preparing samples for investigations.

The main factor limiting the dimensions of samples to be examined in static tensile tests is the value of loading force, which cannot exceed 100 kN for INSTRON 3382 i 6025 machines and 1200 kN for Zwick/Roell Z1200 machine. When investigations are conducted at low or high temperatures, admissible sample dimensions are additionally limited by the devices working with the testing machine i.e. the size of constant temperature zone in high-temperature furnace and the specific requirements related to mounting samples in the holders. In addition in the case of research using machine Zwick / Roell Z1200 round samples with threaded head are required.

Persons interested in co-operation should contact:

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PCA

Zakr

Laboratorium Wytrzymałości Materiałów L-1 ul. Reymonta 25; 30-059 Kraków		
Przedmiot badań/wyrób	Rodzaj działalności/ badane cechy/metoda	Dokume
Metale, stopy metali i inne tworzywa konstrukcyjne ^E	Charakterystyczne właściwości mechaniczne Zakres siły: do 100 kN Temperatura: od -150 °C do 1000 °C Próba rozciągania	P/19/IB-01 PN-EN ISO 68 PN-EN ISO 68 PN-EN ISO 68
	Charakterystyczne właściwości mechaniczne Zakres siły: do 1200 kN Temperatura: od -150 °C do 600 °C Próba ściskania	P/19/IB-03
	Twardość Zakres: średnica kulki 2,5 mm, 5 mm do 400 HBW Metoda Brinella Zakres: od HV 0,1 do HV 1, od HV 10 do HV 30 Metoda Vickersa Zakres: skala A, B, C Metoda Rockwell	P/19/IB-04 PN-EN ISO 65 PN-EN ISO 65 PN-EN ISO 65
Metale, stopy metali ^E	Praca łamania: KV ₂ ; KU ₂ Charakterystyczne wartości siły Charakterystyczne wartości przemieszczenia Charakterystyczne wartości energii uderzenia Zakres: Początkowa energia młota: 300 J, 450 J Zakres temperatury: Temp. pokojowa (23 ±5) °C Temp. obniżona: -40 °C Próba udarności metodą Charpy'ego	P/19/IB-02 PN-EN ISO 14 PN-EN ISO 14

E – Elastyczny zakres akredytacji. Elastyczność zakresu obejmuje elementy wskazane w dokumencie DA-1 laboratoriów badawczych.

Lista działań prowadzonych w ramach elastycznego zakresu akredytacji jest udostępniana publicznie lub na akredytowany podmiot.

Laboratorium formułuje opinie i interpretacje w sprawozdaniach z badań podanych w powyższej tabeli.

PCA

The scope of accreditation No AB 120

Laboratory of Strength of Materials - L-1 25 Reymonta Str. 30-059 Kraków		
Examined materials / Group of the objects	Methods of investigation and measured features	Standards and/or investigation procedures
Metals, metal alloys and other construction materials, bio-materials	Characteristic mechanical properties Tensile test at room temperature ¹⁾	P 19/IB-01 PN-EN ISO 6892-1
	Characteristic mechanical properties	P 19/IB-02 PN-EN 10002-5
	Tensile test at an elevated temperature with or without protective atmosphere, ¹⁾ Characteristic mechanical properties	P 19/IB-03
	Compression test at room temperature ²⁾	P 19/IB-04
Metals, metal alloys and other construction materials	Hardness ¹⁾	PN-EN ISO 6508-1 PN-EN ISO 6507-1 PN-EN ISO 6506-1

¹⁾ It is allowed: implementation of new own test methods, modification of own test methods, change of measurement range of the test method, application of the updated standard methods, addition of investigated feature within the framework of object and method as well as addition of object within the framework of investigated feature and method.

²⁾ It is allowed: implementation of new own test methods, modification of own test methods, change of measurement range of the test method, addition of investigated feature within the framework of object and method as well as addition of object within the framework of investigated feature and method.

The current list of tests conducted within the scope of elastic range is available on the request at an accredited entity.

The person responsible for the opinions and interpretation included in the research report, formulated on the basis of the results presented in the above table – Wojciech Wajda, Ph.D.

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