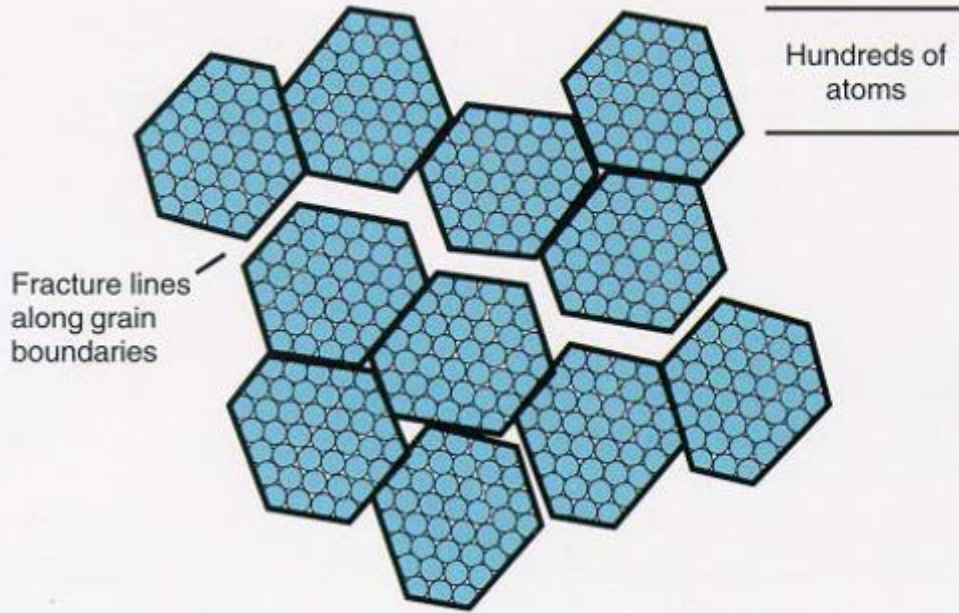


Amorphous alloys

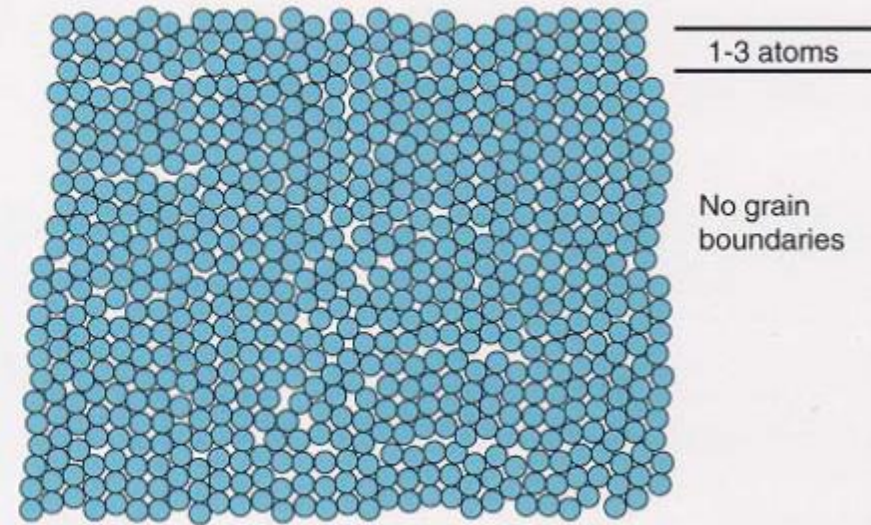
CRYSTALLINE (atomic order)

Surface roughness — grains of atoms



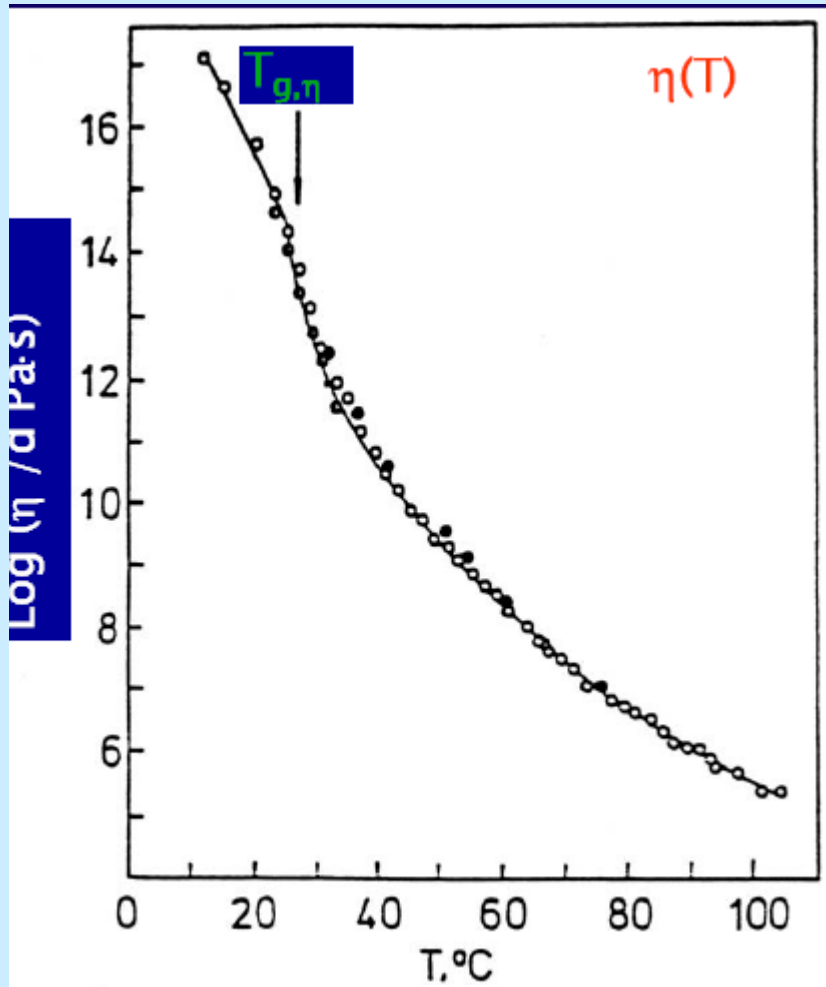
AMORPHOUS (glassy - non order)

Surface roughness — few atoms

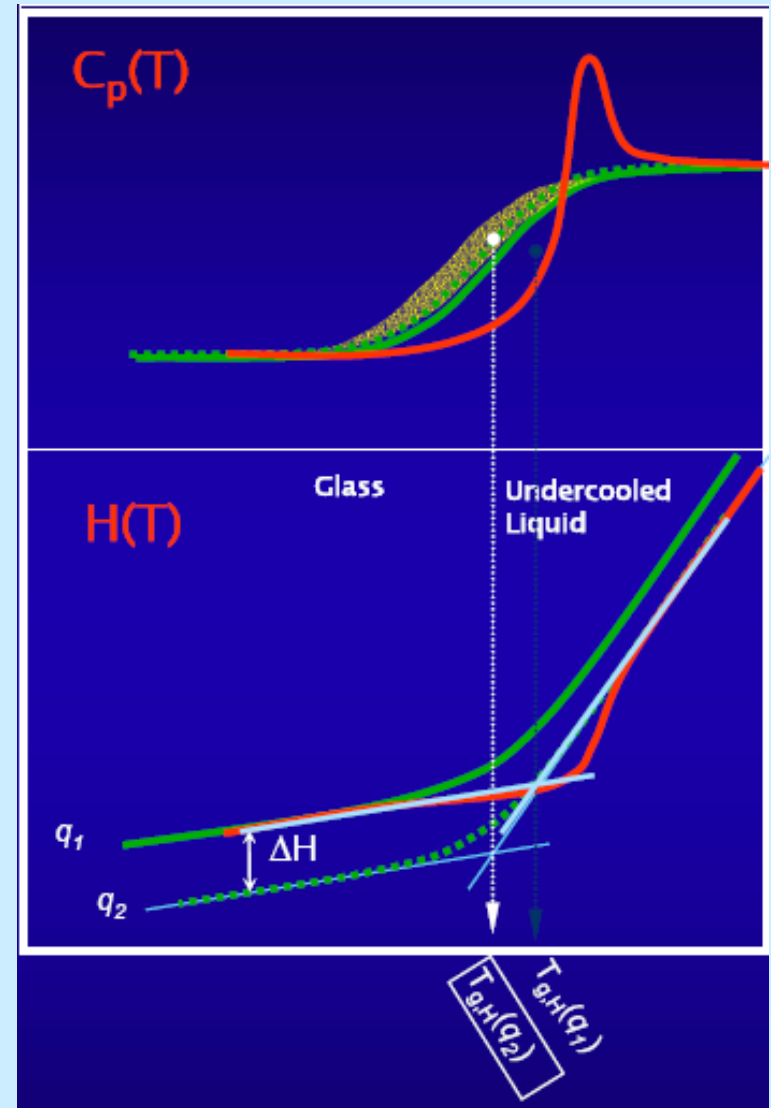


Atomic Long Range Order
(Crystal Lattice)

Short Range Order 1 - 2 nm
(Frozen Liquid)

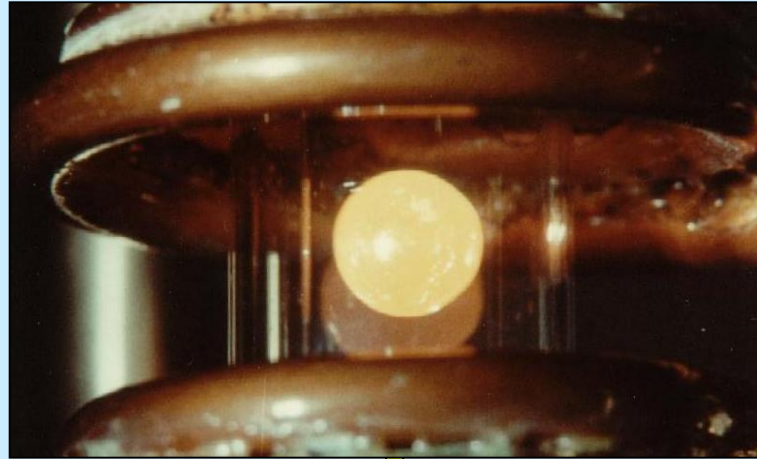


Temperature dependence of the viscosity of Se

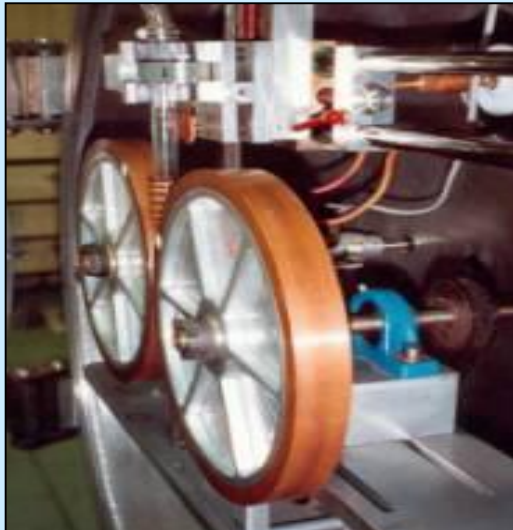


At a cooling rate $q_1 > q_2$:
thermodynamic glass transition temperature $T_{g,H}(q_1) > T_{g,H}(q_2)$

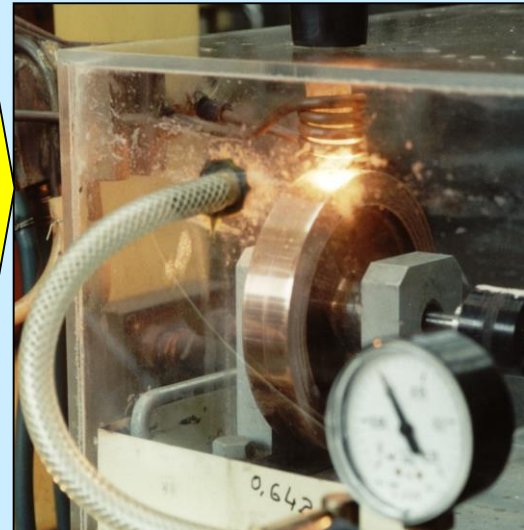
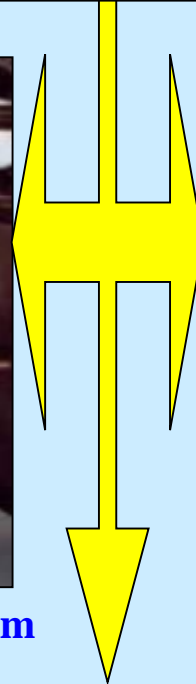
Technologies of production of BMG



Levitation
melting



ribbons, thickness: 0,1~1mm



ribbons,thickness: ~ 50 μ m

„first amorphous alloy”:

AuSi - 1960

W. Clement, R.H. Willens and P. Duwez, Nature 187 (1960) 869

„first bulk metallic glass”:

PdNi(P, Si) - 1984

H.W. Kui, A.L. Greer, D. Turnbull, Appl. Phys. Letters, 45(1984)615

„next metallic glasses” : MgLnM (M = Ni, Cu, Zn) – 1988

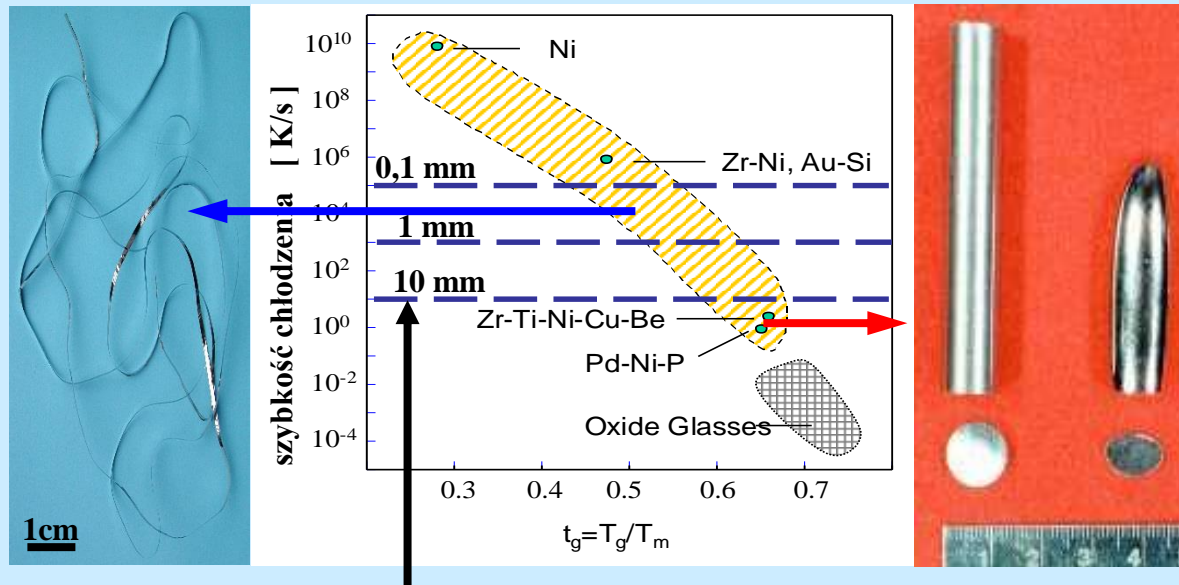
LaAl(TM) – 1989

Zr-based – 1990

Tohoku University – A. Inue

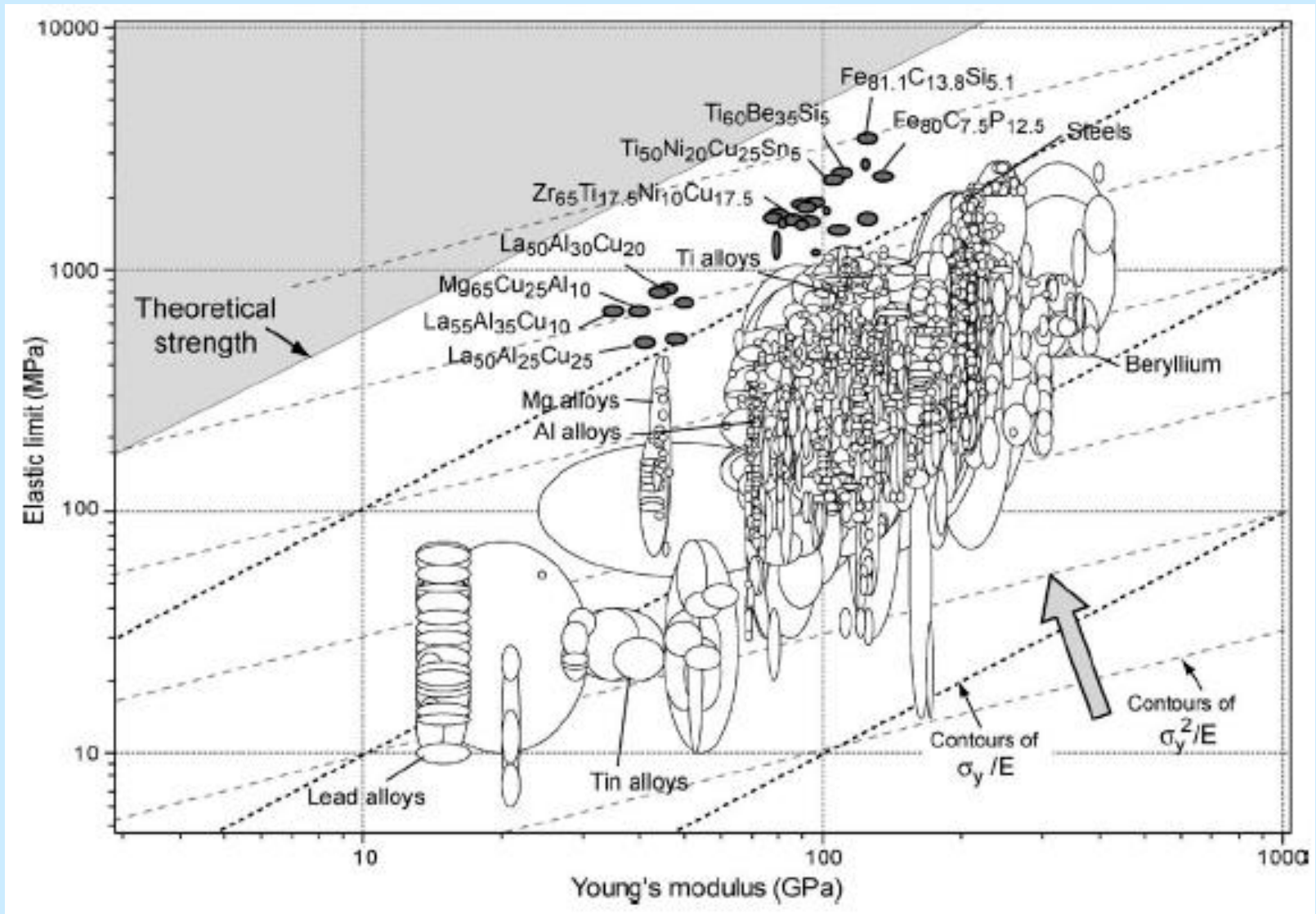
ZrTiCuNiBe (Vitreloy 1) – 1990

CalTec – W.L. Johnson

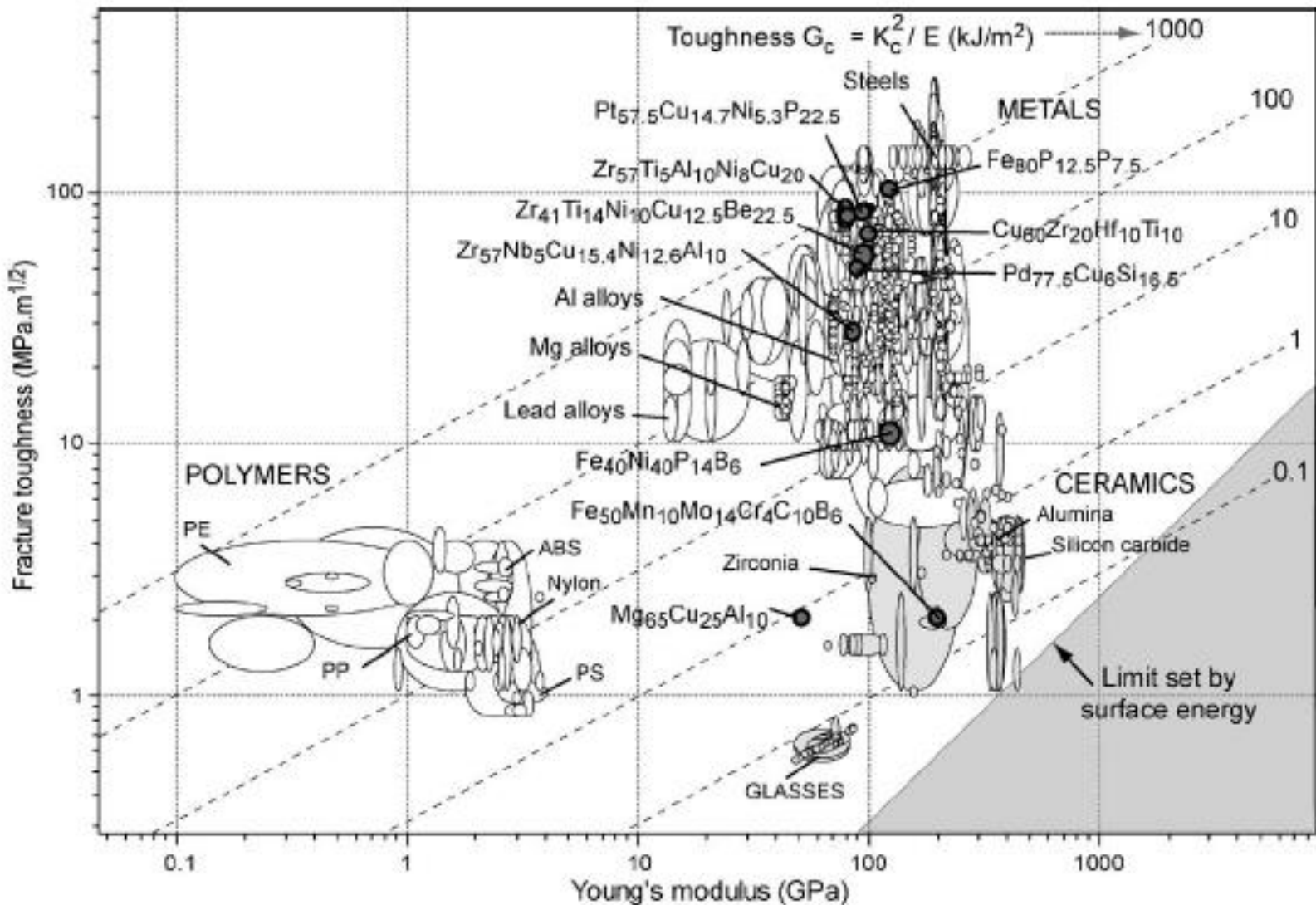


ϕ max producing amorphous material

(masywne szkło metaliczne \Leftrightarrow grubość \geq 1mm)

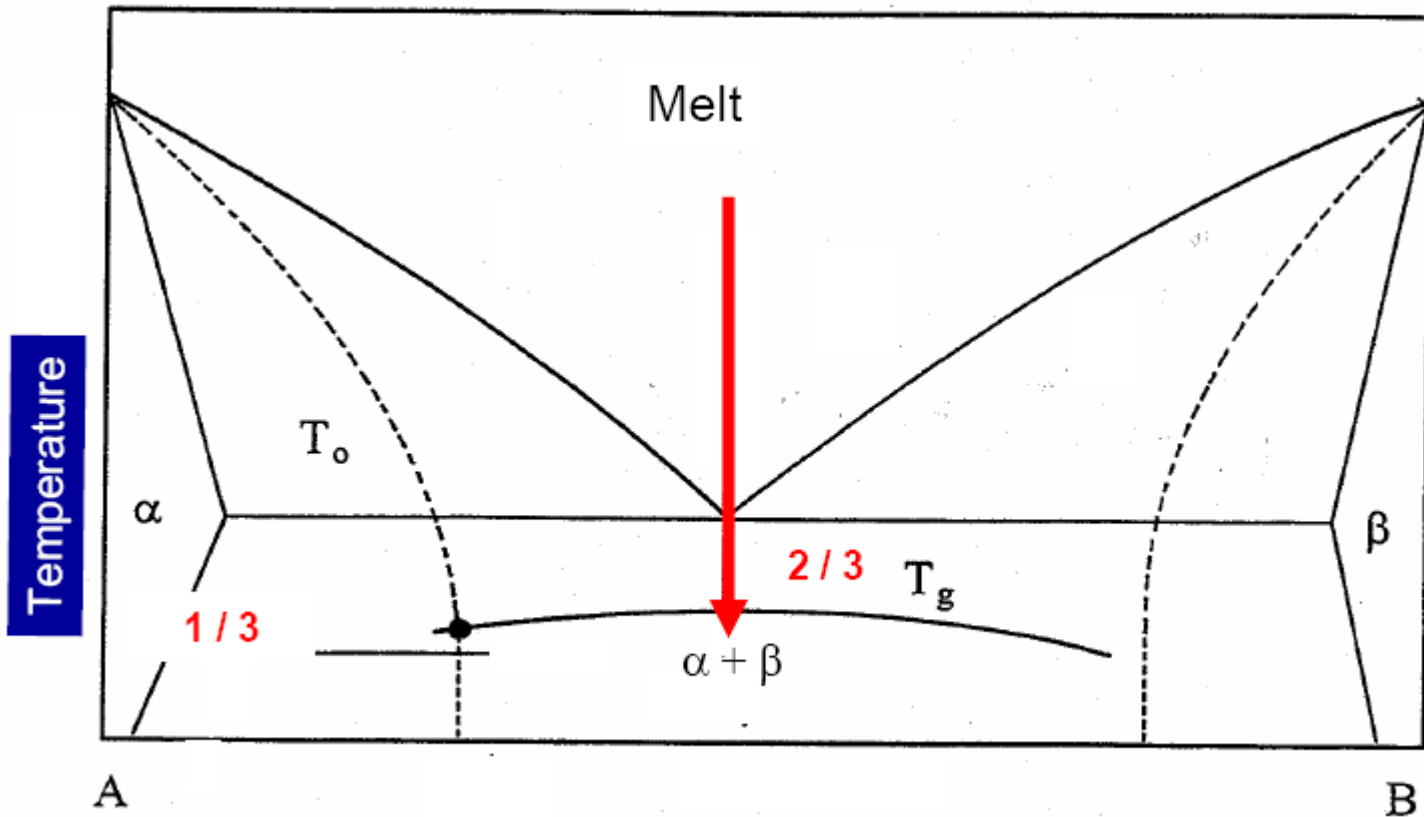


Elastic limit σ_y plotted against modulus E for 1507 metals, alloys, metal matrix composites and metallic glasses. The contours show the yield strain σ_y/E and the resilience σ_y^2/E .



Fracture toughness and modulus for metals, alloys, ceramic, glasses, polymers and metallic glasses. The contours show the toughness G_c in kJ/m^2 .

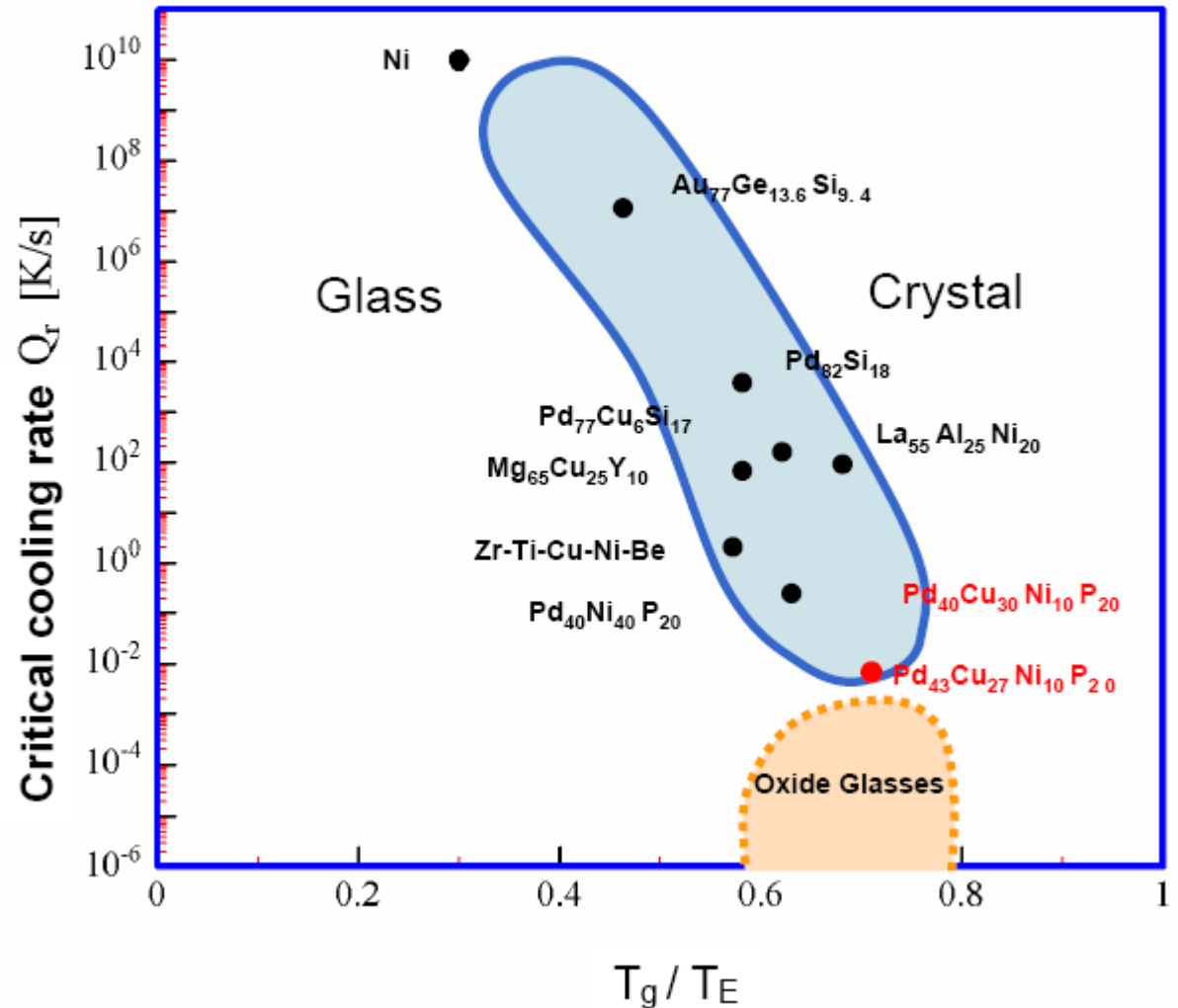
- Effect of alloying (negative enthalpy of mixing):**
- reduction of melting point (formation of eutectics)
 - ease of glass formation



Composition dependence: T_{liquidus} large, T_g small, Good glass former: $T_g / T_{m, \text{element}} \sim 1/3$; $T_g / T_{\text{eut}} \sim 2/3$;

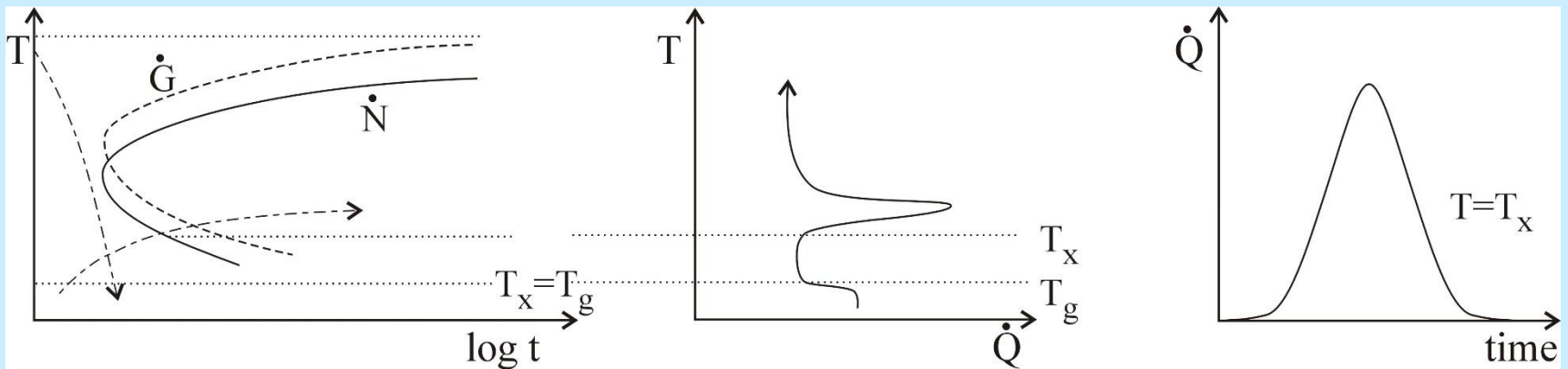
Early-Late Transition Metal

- Metal-Metalloid
- Glass forming ability of metallic alloys
- Multi-component alloys (confusion principle)
- Large difference in atomic radii
- > 12% (elastic energy)
- Large negative enthalpy of mixing
- Low eutectic temperature
- High reduced glass transition temperature T_g / T_E
- Avoid liquid / liquid phase separation

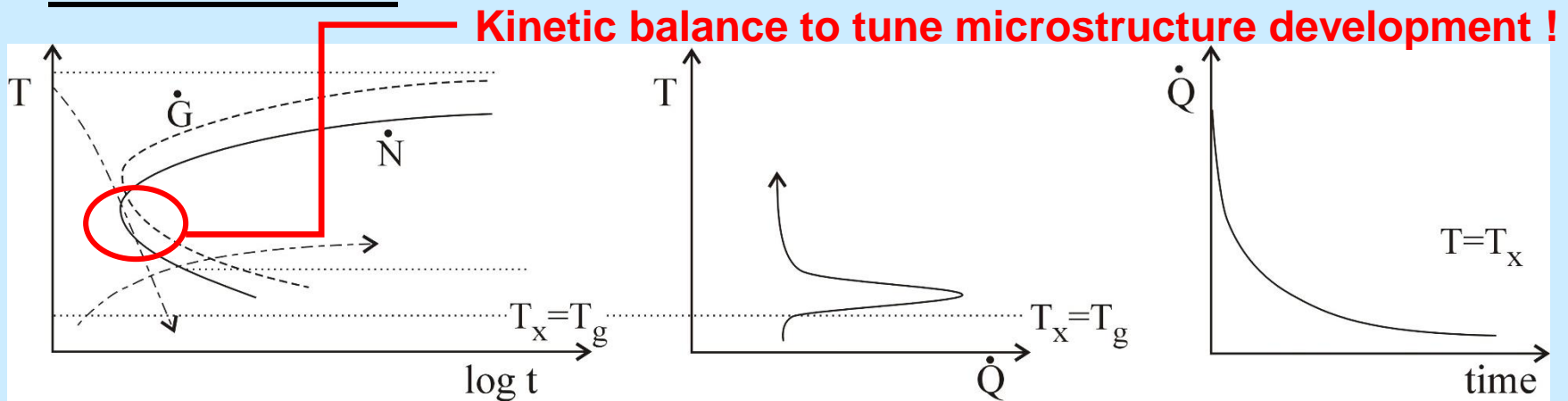


Kinetic control for (metallic) glass formation

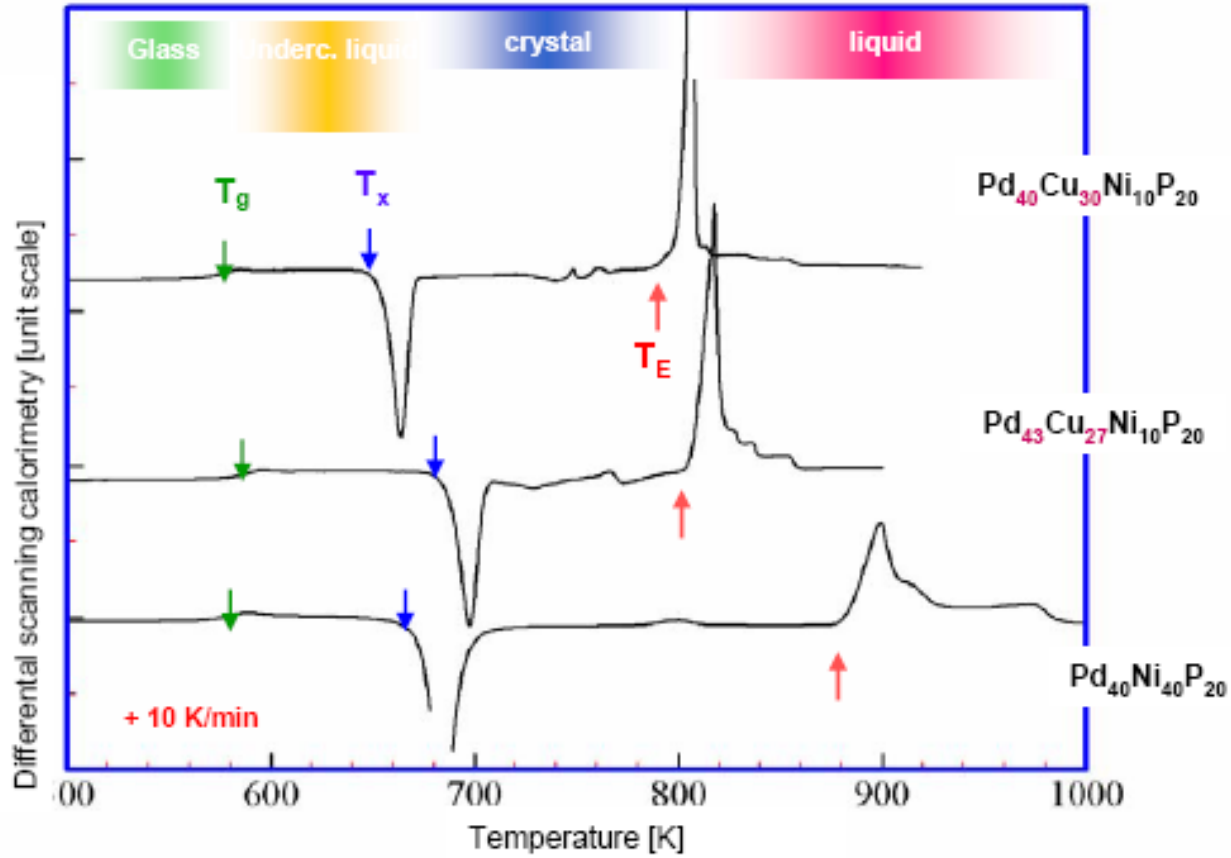
Nucleation Control



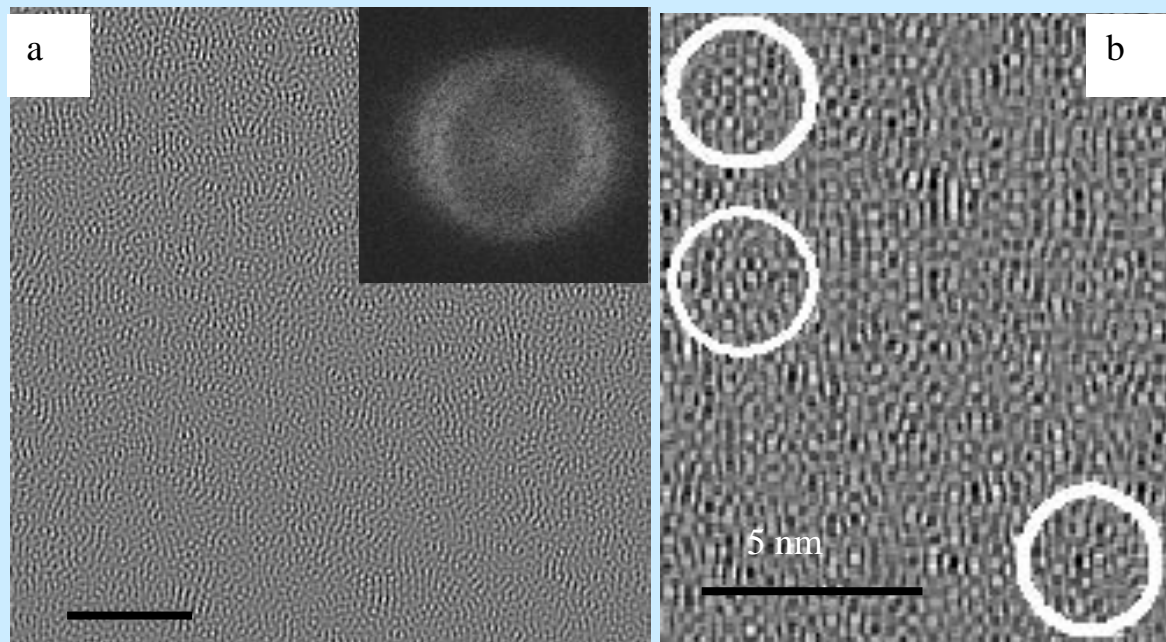
Growth Control



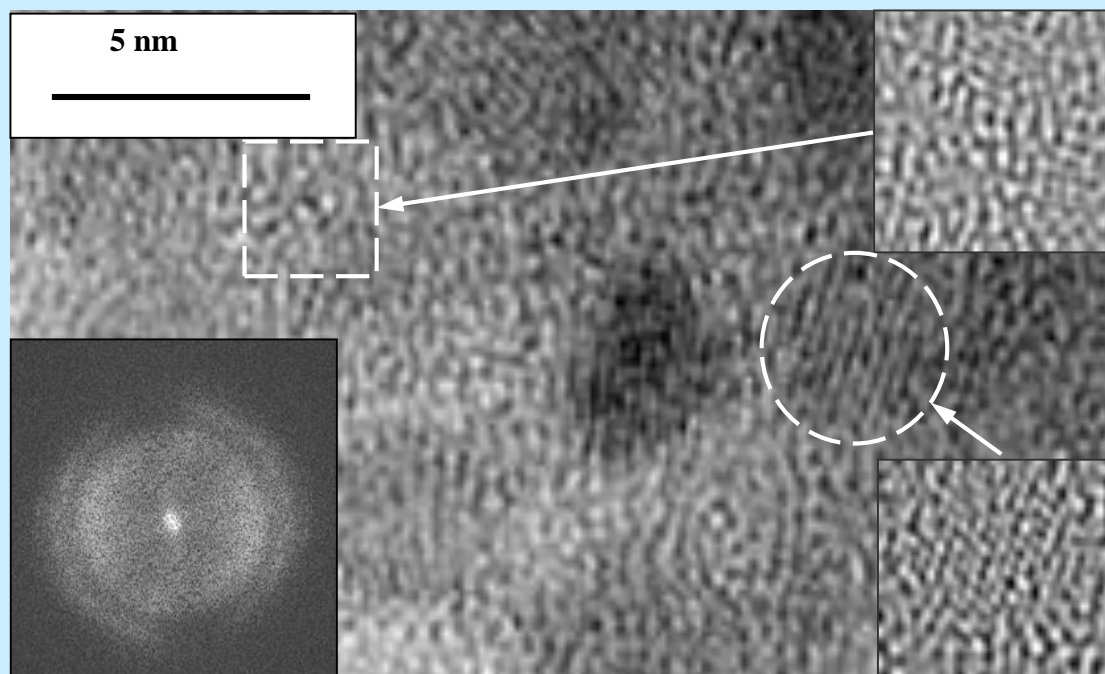
Thermal Stability



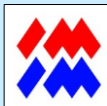
	$\text{Pd}_{40}\text{Cu}_{30}\text{Ni}_{10}\text{P}_{20}$	$\text{Pd}_{43}\text{Cu}_{27}\text{Ni}_{10}\text{P}_{20}$	$\text{Pd}_{40}\text{Ni}_{40}\text{P}_{20}$
Glass trans. temperature T_g [K]	564	571	568
Start of crystallization T_x [K]	650	681	665
Eutectic temperature T_E [K]	798	802	884
Enth. of fusion H_m [kJ/mol]	6.82	7.01	10.42
T_g / T_E	0.71	0.71	0.64



HREM (a), its Fourier transform as an insert in the corner, and two fragments after reverse Fourier transfer of the alloy $\text{Cu}_{29}\text{Ni}_{29}\text{Ti}_{25}\text{Zr}_{17}$ (G1C) after melt spinning at 20 m/s



HREM (a), its Fourier transform as an insert in the corner, and reverse Fourier transform (b) of $\text{Cu}_{25}\text{Ni}_{25}\text{Ti}_{25}\text{Zr}_{25}$ (G0) after melt spinning at 10 m/s



Mechanical properties of Bulk Metallic Glasses (BMG)

„Ashby charts“

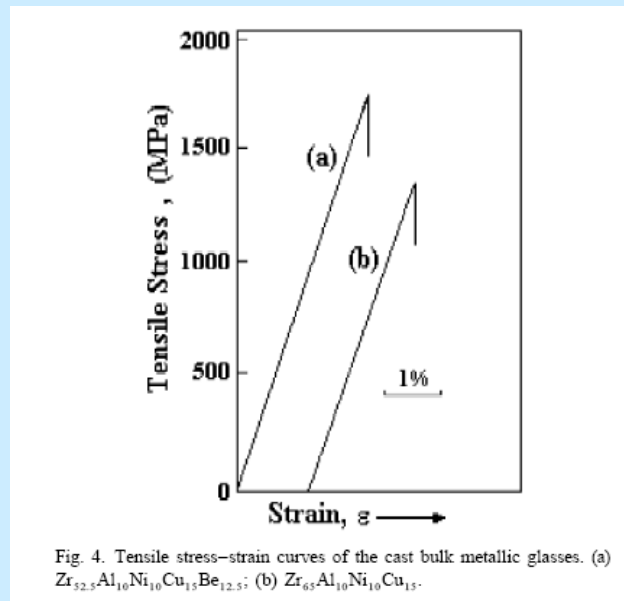
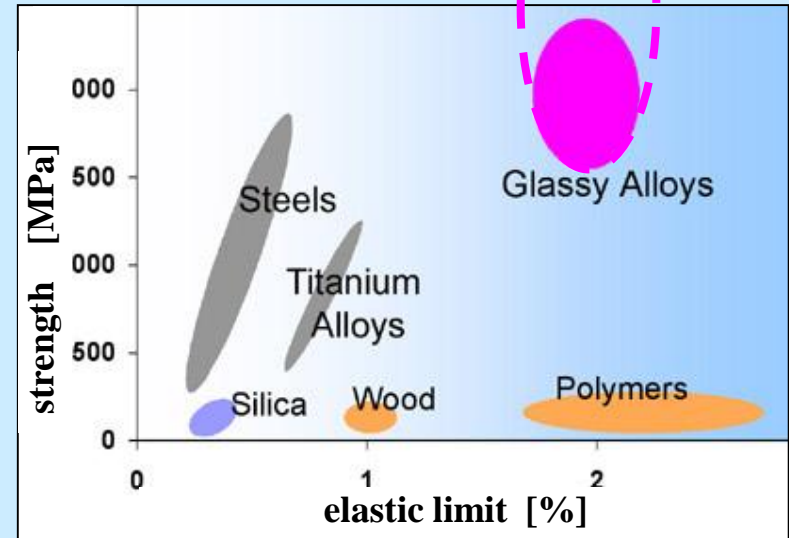
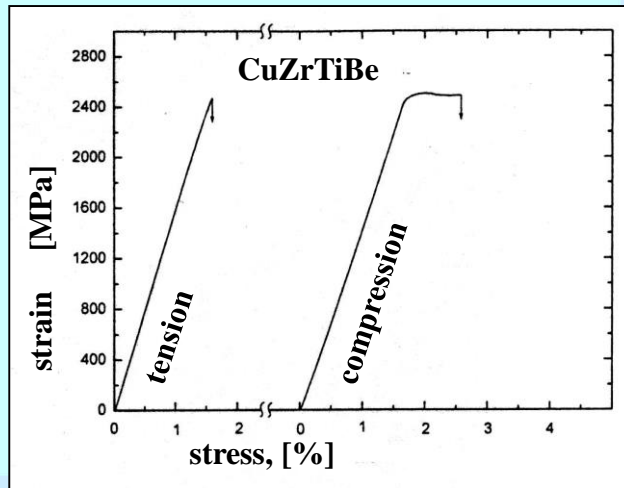


Fig. 4. Tensile stress-strain curves of the cast bulk metallic glasses. (a) $Zr_{32.5}Al_{10}Ni_{10}Cu_{15}Be_{12.5}$; (b) $Zr_{65}Al_{10}Ni_{10}Cu_{15}$.

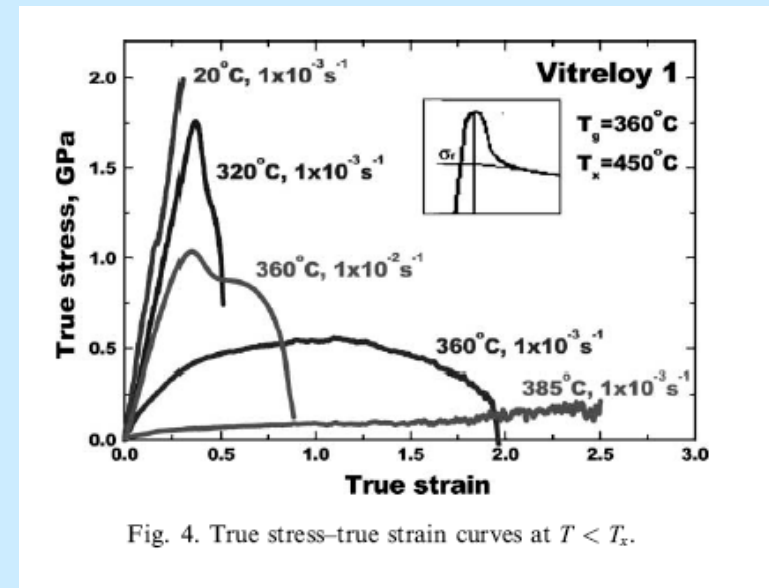
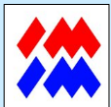
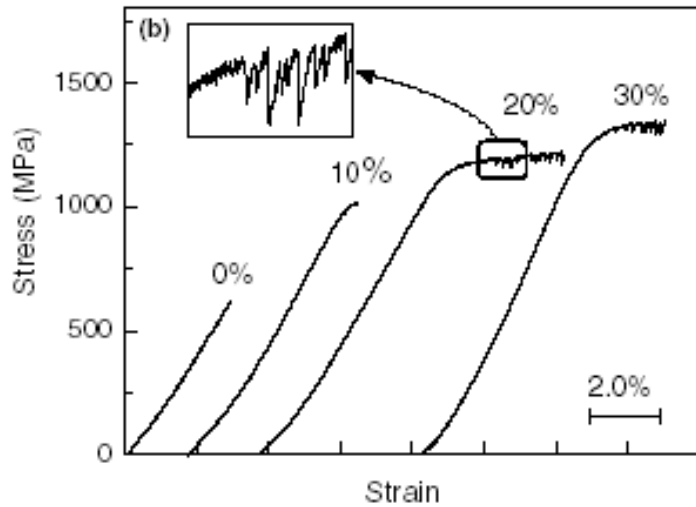
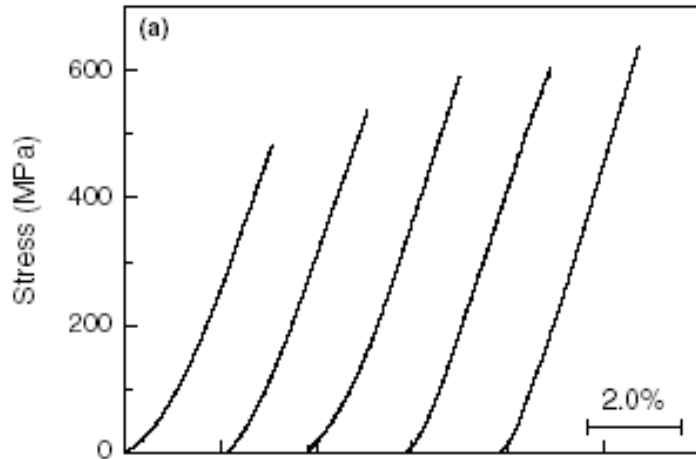


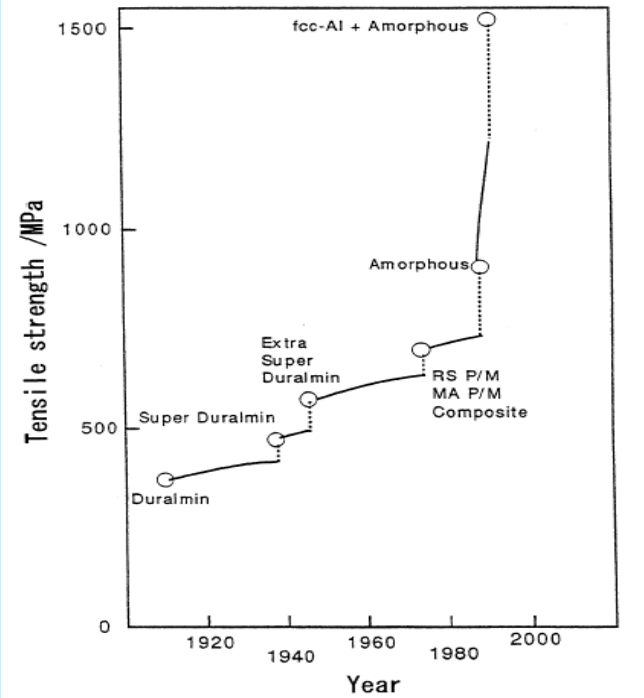
Fig. 4. True stress-true strain curves at $T < T_x$.

$Zr_{41.2}Ti_{13.8}Cu_{12.5}Ni_{10}Be_{22.5}$ alloy (Vitreloy 1).

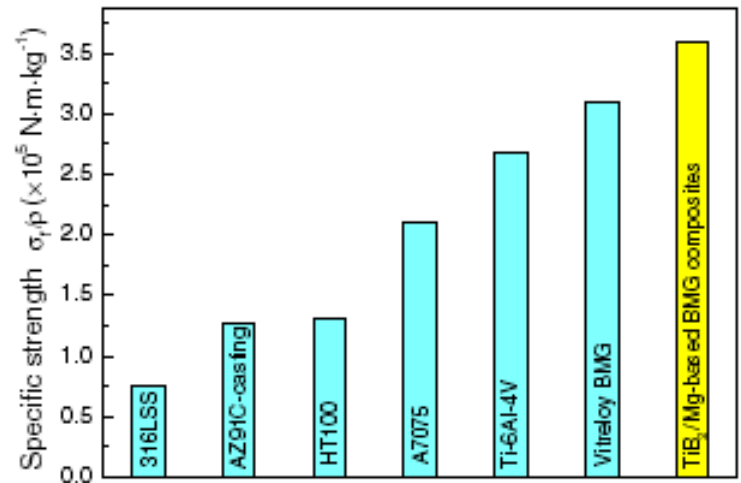




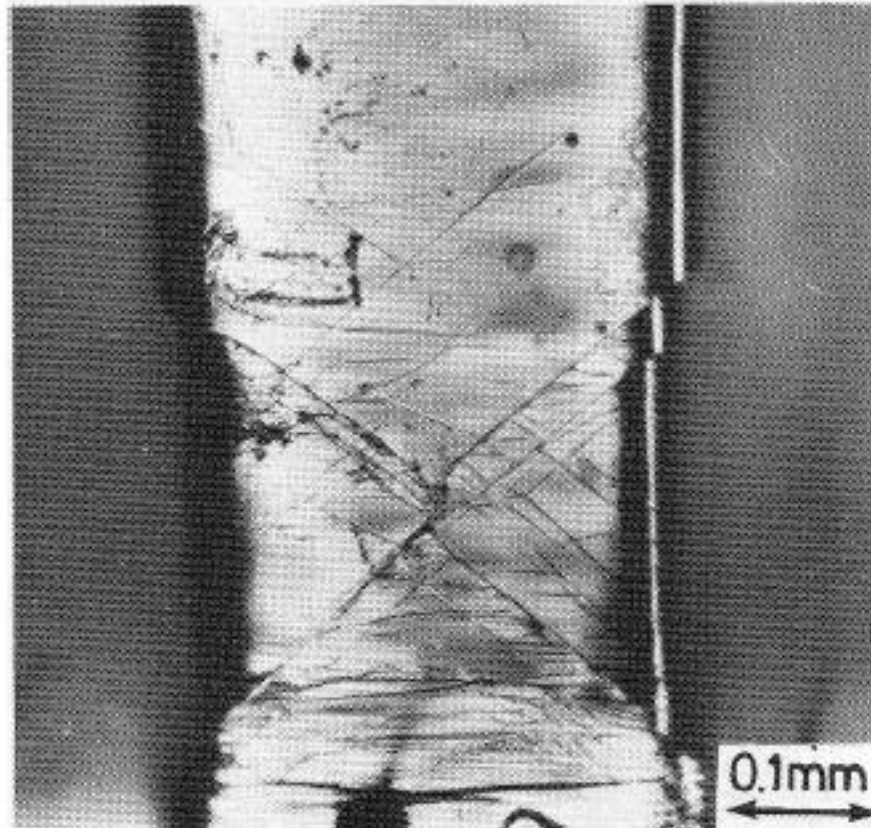
Mg₆₅Cu₂₅Y₁₀ (a)
 composite Mg₆₅Cu₂₅Y₁₀+TiB (b)



(Kim Y. H., Inoue A., Masumoto)



Plastic deformation of a thin plate of a thin plate of $\text{Pd}_{77.5}\text{Cu}_6\text{Si}_{16.5}$ glass in tension. **Shear bands** are consistent with **work-softening**.



H. Kimura, PhD Thesis (1978) Tohoku Univ.